

## **Programming Model 2500-R/5000-R**

**This is to be done with TV mounted to the lift and inside the cabinet enclosure.**

1. Perform a Master Reset – **F, Set, F, Esc** (Lift will start giving error beeps after you press this key sequence on the remote)
2. Make sure lift is centered. To do this make sure it is safe to rotate. Rotate in one direction for a couple seconds and then back the other direction until the lift stops and beeps. Once lift has stopped proceed to next step.
3. Hold Up arrow on remote to start moving the lift up. The secondary actuators will move first and stop then the main post will begin to move. Once the main post has travelled about 12” release the Up arrow. This step obviously depends on where the lift is at in its stroke but the main goal is to have the main post at least 12” extended and secondary actuators full extended.
4. Now temporarily set the Home setting – **F, Set, Home, Set** (Wait for the error beeps to stop beeping then press this key sequence. Every time you press a button the control box should beep) You will get 2 quick beeps after you press this keystroke letting you know it saved.
5. Now hold the Down arrow and the secondary actuators will start to move down. Hold it all the way until the actuators stop by themselves.
6. Clear the temporary Home setting – **F, Set, Home, Esc.** (you will hear the error beeps again)
7. Now you can bring your lift down into the cabinet and set your actual Home limit. Do not press the up arrow just the down to where the lift is tucked away into the cabinet. Once there – **F, Set, Home, Set** (You will get 2 quick beeps) Make sure the Post is NOT maxed out.
8. Hold Up arrow and bring your T.V. to its viewing height. Make sure that the main post is NOT maxed out. Press **F, Set, Up Arrow, Set.** (You will get 2 quick beeps)
9. Bring lift down to set your out of cabinet. This is the setting that lets the control box know that the TV is safely out of the cabinet. (T.V. bottom is at least .5” from the top of cabinet) This setting CAN NOT be the same as the Up arrow setting. It needs to be at least .5” different. Press **F, Set, Down Arrow, Set.** (You will get 2 quick beeps)
10. Now hold up arrow and lift should stop where you set the up arrow setting. Now you can set your #1 Preset. Press **F, Set, 1, Set.** (You will get 2 quick beeps)
11. To test your settings Press **F, Home** and lift will travel down into the cabinet. If at any time you want to stop the lift you can press Esc. Press **F, 1** and lift will move up to the viewing height